



3M™ Liqui-Cel™ EXF-14×28 Series Membrane Contactor

Typical Properties

Membrane Characteristics				
Cartridge Configuration	Extra-Flow with Center Baffle			
Liquid Flow Guidelines	16 – 91 m ³ /hr (70 – 400 gpm)			
Membrane Type	X50 Fiber		X40 Fiber	
	Recommended for CO ₂ removal from liquid and other gas transfer applications		Recommended for O ₂ removal from liquid and other gas transfer applications	
Membrane/Potting Material	Polypropylene / Epoxy			
Priming Volume (approximate)	With Nylon End Caps		With Engineered Thermoplastic End Caps	
	X50 Fiber	X40 Fiber	X50 Fiber	X40 Fiber
Shellside	33.5 L (8.8 gal)	35.5 L (9.3 gal)	35.4 L (9.3 gal)	37.3 L (9.9 gal)
Lumenside	21.7 L (5.7 gal)	20.9 L (5.5 gal)	23.8 L (6.3 gal)	23.0 L (6.1 gal)

Pressure Guidelines*	
	X50 or X40 Fiber
Maximum Shellside LIQUID Working Temperature/ Pressure	5-25°C, 7.2 barg (41-77°F, 105 psig) 50°C, 2.1 barg (122°F, 30 psig)
If no vacuum is used, 1.0 barg (15 psig) can be added to pressures above.	
Maximum Applied Gas Pressure	4.1 barg at 25°C (60 psig at 77°F)
Maximum applied gas pressure is for integrity testing at ambient temperatures. Normal operating pressures are typically lower.	
*Pressures are based on fluid group 2 (other) liquids and gases per the European Union Pressure Equipment Directive 2014/68/EU. See Operating Guide for pressure limits in the European Union with fluid group 1 (hazardous) liquids and gases. See Operating Guide for complete listing of temp/pressure limits for housings and membrane. Note: Liquid pressure should always exceed gas pressure.	

Housing Characteristics	
Material	PVC Vessel with Engineered Thermoplastic or Nylon End Caps
Flange Backing Rings	SMC (Sheet Molding Compound)
Flange Connections	
Shellside (Liquid Inlet/Outlet)	4 inch class 150 raised face flange per ANSI B16.5 100A 10K raised face flange per JIS B2238
Lumenside	2 inch class 150 raised face flange per ANSI B16.5 50A 10K flat face flange per JIS B2238
Mounting Kit	A Mounting Kit with 2 cradles and 2 straps is available and sold separately. It will hold the contactor horizontally or vertically.

Seal Options	
Material	Applications
EPDM	General Purpose

Weight (approximate)		
End Cap Material	With Nylon End Caps	With Engineered Thermoplastic Caps
Dry	62 kg (136 lbs)	54 kg (118 lbs)
Water-filled (shellside)	97 kg (213 lbs)	89 kg (196 lbs)



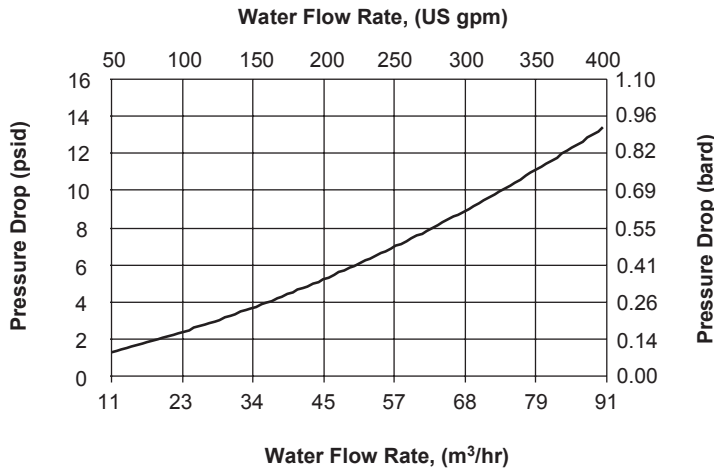
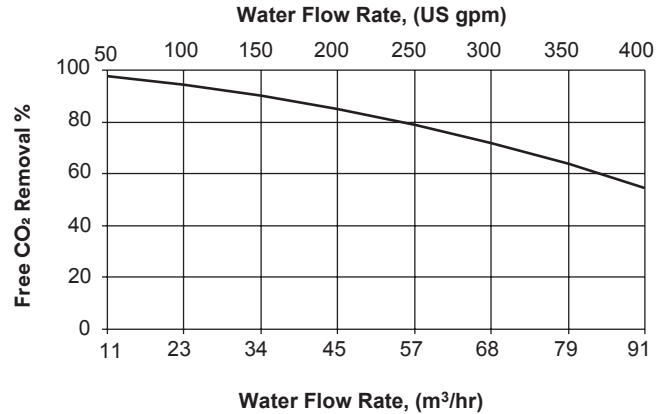
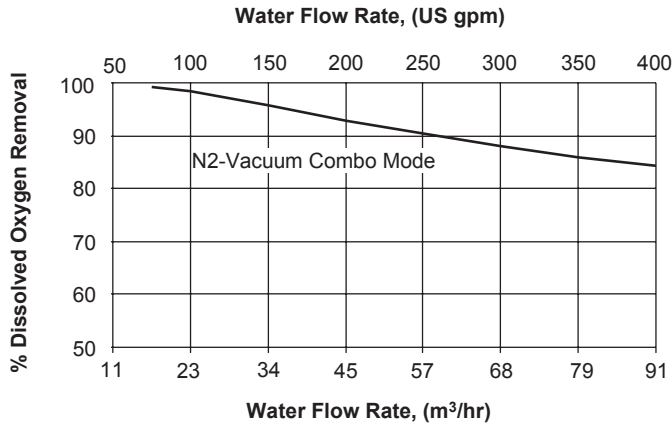
NOTE: Overall length with engineered thermoplastic end caps is 1158 mm (45.6 in). All dimensions are nominal values.

See full housing drawings on 3M.com/Liqui-Cel for additional details.

Typical Properties

Regulatory

Complies with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.



Note: Performance can be improved by adjusting the sweep rate.

Curves represent nominal values, generated using water at 20°C. Characteristics may change under different operating conditions.

Test condition O₂ Removal: X40 membrane, N₂-vacuum combo mode, vacuum: 75 mm Hg, N₂ Sweep 0.25 scfm.

Test condition CO₂ Removal: X50 membrane, Air vacuum combo mode, vacuum: 150 mm Hg, air sweep 8 scfm.

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Separation and Purification Sciences Division
 13840 South Lakes Drive
 Charlotte, North Carolina
 28273 USA
 Phone: +1 980 859 5400
 Fax: +1 980 859 5258

3M Deutschland GmbH
Separation and Purification Sciences Division
 Önder Straße 28
 42289 Wuppertal Germany
 Phone: +49 202 6099 - 0
 Fax: +49 202 6099 - 241

