

# Fact Sheet

## IONPURE® IP-VNX28EP-2 High flow CEDI modules

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### VNX28-EP is designed to

- Designed to meet low sodium, chloride, and sulfate requirements for super critical boilers
- Silica and Boron removal is typically > 95%
- 1 ppm maximum feed water hardness (as CaCO<sub>3</sub>)
- Up to 95% recovery
- No need for acid/caustic, neutralization systems or DI tank exchanges
- Robust leak free sealing with through-port gasket
- Connection fittings are included
- On-board junction box

### Description and use

The Ionpure® VNX28-EP high flow module is designed with proven continuous electrodeionization (CEDI) technology to produce high purity water. The VNX-EP range provides ultrapure water for critical boilers in the power industry and other bulk deionization high purity applications.

### Typical Applications

- Power Industry
- Electronics Industry
- Semiconductor Industry

### Quality Assurance

- CE marked.
- Each module is factory tested to meet strict industry standards.
- Manufactured in an ISO 9001 and ISO 14000 quality and environmental management system.

| VNX28-EP Module Specifications |                   |      |
|--------------------------------|-------------------|------|
| Flowrates min/nom/max          | 7,5/12,5/16,7     | m3/h |
| Operating weight               | 374,2             | kg   |
| Shipping weight                | 276,7             | kg   |
| Dimensions (w x d x L)         | 50,8 x 50,8 x 112 | cm   |

| Typical Performance  |         |         |
|--|---------|---------|
| <b>Product Quality</b>   |         |         |
| Product Resistivity 1-Pass RO  | > 17    | MΩ-cm*  |
| 2-pass RO  | > 17,5  | MΩ-cm * |
| DI water   | > 18    | MΩ-cm * |
| Sodium (Na <sup>+</sup> ) Removal  | 99,8    | %       |
| Chloride (Cl <sup>-</sup> ) Removal  | 99,8    | %       |
| Silica (SiO <sub>2</sub> ) Removal   | ≥ 95    | %       |
| Boron (B) Removal  | ≥ 95    | %       |
| <i>* Actual performance may be determined using IP-Pro projection software available from IonPure.</i> |         |         |
| <b>Operating Parameters</b>  |         |         |
| Recovery   | 90 - 95 | %       |
| Flow rate: minimum   | 2,8     | m3/hr   |
| Flow rate: nominal   | 6,2     | m3/hr   |
| Flow rate: maximum   | 9,4     | m3/hr   |
| DC Voltage   | 0 - 600 | VDC     |
| DC Amperage  | 0 - 6,6 | Amp**   |
| <i>**0-10 Amp typical for most applications.</i>   |         |         |

| Maximum Feedwater Specifications   |             |       |
|--|-------------|-------|
| Feed water conductivity equivalent, including CO <sub>2</sub> and Silica | < 40        | µS/cm |
| Feed water source  | RO permeate |       |
| Temperature min to max   | 5 to 45     | °C    |
| Inlet pressure   | 1,4 - 7     | bar   |
| Maximum Free chlorine (as Cl)  | < 0,02      | ppm   |
| Iron (as Fe)   | < 0,01      | ppm   |
| Manganese (as Mn)  | < 0,01      | ppm   |
| Sulfide (S <sup>-</sup> )  | < 0,01      | ppm   |
| pH   | 4 - 11      |       |
| Total hardness (as CaCO <sub>3</sub> )                                   | < 1,0       | ppm   |
| Dissolved organics (TOC as C)  | < 0,5       | ppm   |
| Silica (SiO <sub>2</sub> )   | < 1,0       | ppm   |

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